



ACTUAL SIZE

mm

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UNLESS OTHERWISE SPECIFIED

1. Dimensions are in mm (inch) and degrees
2. Untoleranced location dimensions are basic and the located feature is $\text{Ø } 0.1 \text{ (M)}$
3. Tolerances:
 - Edges and contours are true-shape to 0.05 mm into material
 - Round hole edges are true-shape to 0.025 mm into material
 - Round hole diameters: class H9; Threads: class 6H
4. Remove sharp edges 0.1x45° or R0.1 mm max; Internal fillets 0.1 mm max
5. Machined finish 0.8 µm√ max. (µm√)
6. Dwg convention is 3rd angle projection
7. Dimensioning and tolerancing to ASME Y14.5M-1994



DRAWN Shmuel Erez
ENGR. Shmuel Erez
RE
APVD
APVD
APVD
APVD

g2 Engineering

709A N. Shoreline Blvd., Mountain View, CA 94043 Phone: 650-965-2900 Fax: 650-965-2907

TITLE

25 mm Cone Block, Specs

Project Rev. 001 Part Rev. 1 Drawing Rev. 1.00

MATERIAL CRES 440C

DATE Tuesday, February 15, 2011 11:03:18 AM

SIZE A DWG. NO. SPH-11-301-025-SS1

SURFACE TREATMENT Material is at 58-60 Rc Ref

SCALE 1 : 1 WEIGHT 55 gr SHEET 1 OF 1